

Work Order ID 136532-2

Wednesday, September 16, 2015 9:02:25 AM

136532

Page 1

Item ID: D500-560-041

Accept

Revision ID:

N900040100

Setup Start

NS1

Item Name: Cargo Mirror Installation

Stop

NS2

Start Date: 8/26/15 Start Qty: 2.00

2

Cust Item ID:

Required Date: 9/01/15 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date: 15-9-16

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev D

100

Document Control

0.00

DAS

6

9-89

100

DC

DOCUMENT CONTROL

Memo

0.00

DAS

6

9-89

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels as per PPP D500-560-041 CHG006

SEP 24 2015

110

Small Fab

0.00

110

Small Fab

Memo

0.00

DAS

27

9-89

SEP 16 2015

FF

SEP 23 2015

Small Fab

Before assembly repass tap on stud.
Assemble as per drawing D500-560
PAGE 8- BLUE FILE

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.00

DAS

38

9-89

Quality Control

SEP 24 2015

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Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Pick Kit

0.00

130

Packaging

Memo

0.00

Packaging

DAS
27
9-89

SEP 24 2015

140

QC4- 100% Inspect kits for completeness

0.00

140

QC

Memo

0.00

Quality Control

SEP 24 2015

DAS
8
9-89

150

Packaging

0.00

150

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D500-560-041
LOCATION: FG011DAS
8
9-89

SEP 24 2015

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N900040100

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Stop

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Start Qty: 2.00

2

Cust Item ID:

Required Date: 9/01/15

Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21 - Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

MCS

SEP 24 2015

20150924
SHE

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Page 1

136532

D500-560-041

~~Start Date: 8/26/15~~

Required Date: 9/01/13

Start Qty: 2.00

Required Qty: 2.00

IPP Rev:E03.10.15Reformat; Removed D2057KJ/RF

IPP Rev:F 08-05-27 as per ECN1195p DD verified by:EC IPP Rev:G

10.04.22 chg route seq DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN526C1032R10		Purchased	No			110	Each	51.0000	4	8			
AN526C1032R10													
Screw													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST327		51		M733234					
				m128712		51							
D1048		Manufactured	No			110	Each	21.0000	2	4			
D1048													
Clamp													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		21							
				132154		21							
D1049		Manufactured	No			110	Each	15.0000	2	4			
D1049													
Saddle													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		15							
				117825		15							
D2010-101		Manufactured	No			110	Each	7.0000	1	2			
D2010-101													
Mirror Bracket 369/500													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST479		7							
				117229		7							

Picklist Print

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Work Order ID: 136532

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Parent Item: D500-560-041

D500-560-041

Parent Item Name: Cargo Mirror Installation

Start Date: 8/26/15

Required Date: 9/01/15

Start Qty: 2.00

Required Qty: 2.00

D2010-103

Manufactured No

110

Each

6.0000

1

2

D2010-103

Mirror Arm 369/500

27

9-89

Location

Loc Qty

Loc Code

ST351

6

125146

2

130911

4

D2011-101

Manufactured No

110

Each

34.0000

1

2

D2011-101

Mirror 6"

27

9-89

Location

Loc Qty

Loc Code

FG

2

106348

2

ST384

32

122000

15

135152

17

AN3-4A

Purchased No

140

Each

128.0000

4

8

AN3-4A

Bolt

27

9-89

Location

Loc Qty

Loc Code

CA

110

m129682

110

ST350

18

m132317

5

m133064

13

DAS
6
9-89

SEP 16 2015